

THUNDER CANADA PRESS LIST

(Units mm)

Dec. 05, 2016

Tonnage	Press #	SPM	S.H. Max.	Adj.	Bolster	Ram	Stroke	Opening Between		Feeder Width Max.
								Colums (F TO B)	Gibs (L TO R)	
40	3	20-70	203.2	#VALUE!	457.2 X 711.2	254 X 317.5	63.5	N /A	N /A	152.4
125	11	30-70	406.4	101.6	762 X 1219.2	762 X 1219.2	152.4	304.8	1219.2	304.8
150	12	35-55	406.4	152.4	914.4 X 1524	914.4 X 1219.2	152.4	393.7	1320.8	381
200	21	20-55	660.4	203.2	1066.8 X 2133.6	1066.8 X 2133.6	203.2	762	2133.6	711.2
250	5	30-55	711.2	203.2	1219.2 X 2133.6	1219.2 X 2133.6	304.8	1219.2	2133.6	1219.2
300	17	20-45	609.6	254	1219.2 X 2133.6	1219.2 X 2133.6	203.2	609.6	2133.6	609.6
400	14	20-45	762	203.2	1219.2 X 3048	1219.2 X 3048	355.6	1422.4	2286	1219.2
400	15	Single Stroke	584.2	254	1371.6 X 2133.6	1371.6 X 2133.6	304.8	609.6	1905	No Feeder
400	16	20-45	762	203.2	1219.2 X 3657.6	1219.2 X 3657.6	355.6	1422.4	2286	1219.2

Tonnage	Press #	SPM	S.H. Max.	Adj.	Bolster	Ram	Stroke	Opening Between		Feeder Width Max.
		Transfer System SPM & Max. Pitches						Colums (F TO B)	Gibs (L TO R)	
		Transfer System Max. Moving Between						Colums (F to B)	Gibs (L to R)	
		SPM (Tr.)	X (R to L)	Y (F to B)	Z (U to D)	Colums (F to B)	Gibs (L to R)			
600	36	20~30	914.4	304.8	1524 X 4572	1524 X 4572	457.2	1778	3302	1219.2
		10~18	1524	609.6	584.2			1676.4	3200.4	
800	37	20-30	1066.8	304.8	1524 X 5181.6	1524 X 5181.6	457.2	1701.8	3911.6	1295.4
		10~18	1524	914.4	381			1625.6	3708.4	
1200	40	10~25	1066.8	304.8	2133.6 x 6096	2133.6 x 6096	609.6	2311.4	4572	1828.8
		10~15	1524	914.4	381			2209.8	4165.6	

* Material feeding direction is from R to L for all presses