

# THUNDER CANADA PRESS LIST

(Units: Inch)

Dec. 05, 2016

Tonnage	Press #	SPM	S.H. Max.	Adj.	Bolster	Ram	Stroke	Press Opening Between		Feeder Width Max.
								Columns (F to B)	Gibs (L to R)	
40	3	20-70	8	2.5	18 x 28	10 x 12.5	2.5	N / A	N / A	6
125	11	30-70	16	4	30 x 48	30 x 48	6	12	48	12
150	12	35-55	16	6	36 x 60	36 x 48	6	15.5	52	15
200	21	20-55	26	8	42 x 84	42 x 84	8	30	84	28
250	5	30-55	28	8	48 x 84	48 x 84	12	48	84	48
300	17	20-45	24	10	48 x 84	48 x 84	8	24	84	24
400	14	20-45	30	8	48 x 120	48 x 120	14	56	90	48
400	15	<i>Single Stroke</i>	23	10	54 x 84	54 x 84	12	24	75	<i>No Feeder</i>
400	16	20-45	30	8	48 x 144	48 x 144	14	56	90	48

Tonnage	Press #	SPM	S.H. Max.	Adj.	Bolster	Ram	Stroke	Press Opening Between		Feeder Width Max.	
								Columns (F to B)	Gibs (L to R)		
		Transfer System SPM & Max. Pitches					Transfer System Max. Moving Between				
		SPM (Tr.)	X (R to L)	Y (F to B)	Z (U to D)	Columns (F to B)	Gibs (L to R)				
600	36	20~30	36	12	60 x 180	60 x 180	18	70	130	48	
		10~17	60	24	23			66	126		
800	37	20~30	42	12	60 x 204	60 x 204	18	67	154	51	
		10~17	60	36	15			64	146		
1200	40	10~25	42	12	84 x 240	84 x 240	24	91	180	72	
		10~17	60	36	15			87	164		

\* Material feeding direction is from R to L for all presses.